



ROCHFORD EXTREMEGRIP VINYL CEMENT+

INSTRUCTIONS FOR BEST RESULTS

1 Prepare the surfaces

In a well ventilated area, clean both surfaces with acetone, MEK, or equivalent solvent to prepare the surface. Allow surface to fully dry.

2 Apply the adhesive

Apply 1 oz./sq. ft. of Rochford ExtremeGrip Vinyl Cement+ to both surfaces. Allow 5-10 minutes for drying.

3 Join the surfaces

Once the adhesive achieves tack, firmly press both layers together, using a roller for best results.

4 Allow 24 hours to set

Bond will strengthen with time. Let set 24 hours to achieve initial cure. Product fully cures in 7 days.

Application Notes

- When joining the surfaces there should be no dry areas. You can swab the surface prior to joining using a cloth damp with acetone or MEK to optimize tack. Wait 5-20 seconds after swabbing to join surfaces.
- Best working temperatures are between 45°F and 95°F.
- Trimming and finishing can be performed once initial bond has established.
- The time from the final coat being applied to joining is not set and is dependent on environmental conditions.

MADE IN THE USA

