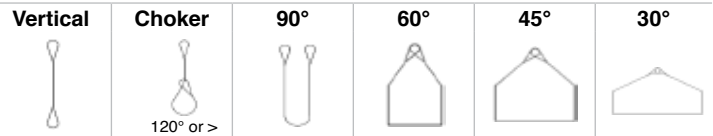


Plasma® Sling Ratings in Hitch Configuration—LBS

Eye & Eye Sling

Vertical, choker and basket hitches
Basket hitch at varying angles

ratings based on Design Factor of 5:1



Minimum
Sling
Length
Ft/Inch

Nominal Size				Minimum Sling Length Ft/Inch	Sling Capacity Ratings at Work Load Limits (WLL) in Pounds					
Dia. inch	Dia. mm	Circ. inch	MBL- Pounds		Plasma® 12-Strand					
1/4	6	3/4	8,000		2' 1"	1,600	1,120	3,200	2,770	2,260
5/16	8	15/16	11,700	2' 5"	2,340	1,630	4,680	4,050	3,300	2,340
3/8	9	1-1/8	17,500	2' 8"	3,500	2,450	7,000	6,060	4,940	3,500
7/16	11	1-1/4	21,000	3' 0"	4,200	2,940	8,400	7,270	5,930	4,200
1/2	12	1-1/2	31,300	3' 2"	6,260	4,380	12,500	10,800	8,850	6,260
9/16	14	1-3/4	37,900	3' 6"	7,580	5,300	15,100	13,100	10,700	7,580
5/8	16	2	51,400	3' 10"	10,200	7,190	20,500	17,800	14,500	10,200
3/4	18	2-1/4	68,500	4' 4"	13,700	9,590	27,400	23,700	19,300	13,700
13/16	20	2-1/2	74,000	4' 7"	14,800	10,300	29,600	25,600	20,900	14,800
7/8	22	2-3/4	92,600	4' 11"	18,500	12,900	37,000	32,000	26,100	18,500
1	24	3	110,000	5' 5"	22,000	15,400	44,000	38,100	31,100	22,000
1-1/16	26	3-1/4	129,200	5' 8"	25,800	18,000	51,600	44,700	36,500	25,800
1-1/8	28	3-1/2	147,000	5' 11"	29,400	20,500	58,800	50,900	41,500	29,400
1-1/4	30	3-3/4	165,000	6' 6"	33,000	23,100	66,000	57,100	46,600	33,000
1-5/16	32	4	196,000	6' 10"	39,200	27,400	78,400	67,800	55,400	39,200
1-1/2	36	4-1/2	221,000	7' 7"	44,200	30,900	88,400	76,500	62,500	44,200
					Plasma® 12x12					
1-5/8	40	5	291,000	9' 1"	58,200	40,700	116,400	100,800	82,300	58,200
1-3/4	44	5-1/2	314,000	9' 10"	62,800	43,900	125,600	108,700	88,800	62,800
2	48	6	355,000	11' 0"	71,000	49,700	142,000	122,900	100,400	71,000
2-1/8	52	6-1/2	428,000	11' 7"	85,600	59,900	171,200	148,200	121,000	85,600
2-1/4	56	7	481,000	12' 4"	96,200	67,300	192,400	166,600	136,000	96,200
2-1/2	60	7-1/2	530,000	13' 6"	106,000	74,200	212,000	183,500	149,900	106,000
2-5/8	64	8	596,000	14' 1"	119,200	83,400	238,400	206,400	168,500	119,200
2-3/4	68	8-1/2	660,000	14' 8"	132,000	92,400	264,000	228,600	186,600	132,000
3	72	9	780,000	16' 0"	156,000	109,200	312,000	270,100	220,600	156,000
3-1/8	76	9-1/2	850,000	16' 7"	170,000	119,000	340,000	294,400	240,400	170,000
3-1/4	80	10	940,000	17' 2"	188,000	131,600	376,000	325,600	265,800	188,000
3-1/2	84	10-1/2	1,108,000	18' 6"	221,600	155,100	443,200	383,800	313,300	221,600
3-5/8	88	11	1,250,000	19' 1"	250,000	175,000	500,000	433,000	353,500	250,000
3-3/4	92	11-1/2	1,317,000	19' 8"	263,400	184,300	526,000	456,200	372,500	263,400
4	96	12	1,520,000	21' 0"	304,000	212,800	608,000	526,000	429,900	304,000
4-1/8	100	12-1/2	1,622,000	21' 7"	324,400	227,000	648,000	561,000	458,700	324,400
4-1/4	104	13	1,697,000	22' 2"	339,400	237,500	678,000	587,000	479,900	339,400
4-1/2	108	13-1/2	1,827,000	23' 6"	365,400	255,700	730,000	632,000	516,000	365,400
4-5/8	112	14	1,880,000	24' 1"	376,000	263,200	752,000	651,000	531,000	376,000
4-3/4	116	14-1/2	1,927,000	24' 8"	385,400	269,700	770,000	667,000	545,000	385,400
5	120	15	2,069,500	25' 11"	413,900	289,700	827,000	716,000	585,000	413,900
5-1/8	124	15-1/2	2,212,000	26' 7"	442,400	309,600	884,000	766,000	625,000	442,400
5-1/4	128	16	2,355,000	27' 2"	471,000	329,700	942,000	815,000	666,000	471,000
5-1/2	132	16-1/2	2,497,500	28' 5"	499,500	349,600	999,000	865,000	706,000	499,500
5-5/8	136	17	2,640,000	29' 1"	528,000	369,600	1,056,000	914,000	746,000	528,000
5-3/4	140	17-1/2	2,782,500	29' 8"	556,000	389,500	1,113,000	963,000	787,000	556,000

Chart continues on next page, along with caution statements and effect of bending considerations.

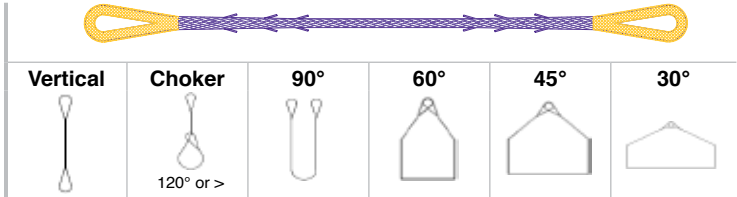
Plasma® Sling Ratings in Hitch Configuration—LBS

Eye & Eye Sling

Vertical, choker and basket hitches
Basket hitch at varying angles

ratings based on Design Factor of 5:1

Nominal Size				Minimum Sling Length Ft/Inch	Sling Capacity Ratings at Work Load Limits (WLL) in Pounds					
Dia. inch	Dia. mm	Circ. inch	MBL- pounds		Plasma® 12-Strand					
					Vertical	Choker	90°	60°	45°	30°
6	144	18	2,925,000	30' 11"	585,000	409,000	1,170,000	1,013,000	827,000	585,000
6-1/8	148	18-1/2	3,068,000	31' 6"	613,000	429,000	1,227,000	1,062,000	867,000	613,000
6-1/4	152	19	3,210,500	32' 2"	642,000	449,000	1,284,000	1,112,000	908,000	642,000
6-1/2	156	19-1/2	3,353,000	33' 5"	670,000	469,000	1,341,000	1,161,000	948,000	670,000
6-5/8	160	20	3,496,000	34' 0"	699,000	489,000	1,398,000	1,211,000	988,000	699,000
6-3/4	164	20-1/2	3,638,500	34' 8"	727,000	509,000	1,455,000	1,260,000	1,029,000	727,000
7	168	21	3,781,000	35' 11"	756,000	529,000	1,512,000	1,309,000	1,069,000	756,000
7-1/8	172	21-1/2	3,963,500	36' 6"	792,000	554,000	1,585,000	1,372,000	1,121,000	792,000
7-1/4	176	22	4,066,000	37' 1"	813,000	569,000	1,626,000	1,408,000	1,150,000	813,000
7-1/2	180	22-1/2	4,209,000	38' 5"	841,000	589,000	1,683,000	1,458,000	1,190,000	841,000
7-5/8	184	23	4,351,500	39' 0"	870,000	609,000	1,740,000	1,507,000	1,230,000	870,000
7-3/4	188	23-1/2	4,494,000	39' 7"	898,000	629,000	1,797,000	1,556,000	1,271,000	898,000
8	192	24	4,637,000	40' 11"	927,000	649,000	1,854,000	1,606,000	1,311,000	927,000
8-1/8	196	24-1/2	4,779,000	41' 6"	955,000	669,000	1,911,000	1,655,000	1,351,000	955,000
8-1/4	200	25	4,922,000	42' 1"	984,000	689,000	1,968,000	1,705,000	1,392,000	984,000



Minimum Break Load (MBL) in pounds or tonnes and is determined using spliced test samples in accordance with Cordage Institute 1500-02 - Test Method for Fiber Ropes.

Minimum Sling Length on Eye & Eye fabricated Cortland slings assumes 1) a compressed minimum eye splice of 6.75 times the rope diameter in inches, and 2) a clear span area between splices of 10 times Cortland rope circumference in feet.

The recommended Design Factor (DF) of 5:1 on this chart is based on several existing lifting sling standards including ASME B30.9. This design factor takes into account various factors including the use of UHMWPE (Ultra High Molecular Weight Polyethylene) fiber which is extremely durable and resistant to repeated high loads. Plasma® rope slings have and can be used with different DF ratios: however, this is a decision which must be made by a qualified person or designer of the lift in conjunction with the rope manufacturer.

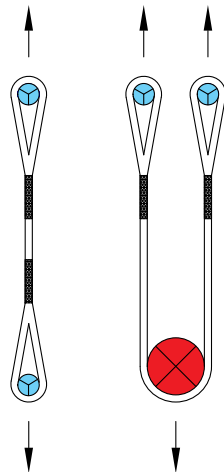
Cortland, at this time, does not recommend the use of Plasma rope slings in a choker hitch at a lifting angle of less than 120°. Testing on rated values is not complete and available at this time.

Bending Guidance

In theory, a sling used in a basket configuration could have twice the working load as a sling in a vertical configuration because two ropes are now holding the load instead of one. However, because of bending reductions this theory is incorrect. Users must reduce that factor-of-two by an efficiency factor (i.e., a bending reduction factor).

The more tight a bend is, the more the bending efficiency reduces. If you have a gentle bend, the D:d ratio might be very high. But as the D:d ratio goes down, the bending reduction increases. Example: a 5:1 D:d ratio provides only 80% efficiency.

Reduced Basket Capacity Calculation
$C = B \times e$
C = Reduced Basket Capacity due to bending efficiency reduction
B = Rated Basket Capacity with consideration of horizontal sling fleet angle
e = Bending efficiency percentage



- Represents a contact surface that is equal to or greater than the rope diameter
- Represents a contact surface with a D:d ratio of one or greater. Refer to the Efficiency Table for deductions as needed.

Efficiency Table	
D:d Ratio	eff % (e)
25:1	100.0%
8:1	82.5%
5:1	80.0%
3:1	75.0%
2:1	72.5%
1:1	65.0%